Please amend the claims as follows:

## Claims 1 -13. (Cancelled)

- 14. (Currently Amended) A method of making a smectite clay slurry of a naturally occurring clay, comprising:
- (a) treating a mixture of dispersing one or more <u>naturally occurring</u> smectite clays[[,]] and water with one or more phosphonate additives <u>and water</u> to form a clay slurry; and
  - (b) shearing the clay slurry.
- 15. (Currently Amended) A method according to claim 14, wherein the <u>naturally</u> occurring smectite clay is hectorite.
- 16. (Currently Amended) A method according to claim 14, wherein the phosphonate additive is 1-hydroxyethylene-1,1-diphosphonic acid tetra sodium salt.
- 17. (Currently Amended) A method of making a smectite clay slurry of a naturally occurring clay according to claim 14, wherein the shearing is performed by a Gaulin homogenizer.
  - 18-22. (Cancelled)
- 23. (Currently Amended) A method of making a smectite clay slurry of a naturally occurring clay, comprising:
- (i) treating a mixture of <u>dispersing</u> one or more <u>naturally occurring</u> smectite clays and <u>water with</u> one or more phosphonate additives <u>with water</u> to form a clay slurry, wherein the phosphonate <u>additives</u> additives [[is]] <u>are</u> selected from the group consisting of:
  - a) Diphosphonic acids of formula R<sup>1</sup>R<sup>2</sup>C(PO(OH)<sub>2</sub>)<sub>2</sub>,
  - b) Diphosphonic acids of formula R<sup>1</sup>-CR<sup>2</sup>(PO(OH)<sub>2</sub>)-R<sup>3</sup>-CR<sup>2</sup>PO(OH)<sub>2</sub>-R<sup>5</sup>, and
- c) The lithium, sodium, potassium, calcium and magnesium salts of the compounds described under a) and b) salts thereof,

where R<sup>1</sup> is [[be]] selected from the group consisting of H, a linear or branched alkyl, alkene, hydroxyalkyl, aminoalkyl, hydroxyalkene, aminoalkene with 1 to 22 carbon atoms and an aryl, hydroxyaryl, aminoaryl with 6 to 22 carbon atoms; R<sup>2</sup> is selected from the group consisting of R<sup>1</sup> and OH; R<sup>3</sup> is an alkyl with 0 to 22 carbon atoms; and both R<sup>4</sup> and R<sup>5</sup> [[is]] <u>are</u> selected from the group R<sup>1</sup>; and

- (ii) shearing the clay slurry.
- 24. (New) The method of claim 14, wherein said dispersing is performed in the absence of an organic liquid.

25. (New) The method of claim 14, further comprising preparing a dry mix of the naturally occurring clay and one or more phosphonate prior to dispersing with water.

26. (New) The method of claim 23, further comprising preparing a dry mix of the naturally occurring clay and one or more phosphonate prior to dispersing with water.